

Galva Spray



**Long-lasting cathodic corrosion protection, paintable
Colour shade matches hot-dip galvanization
>450 hours in the salt spray test according to DIN EN ISO 9227**

WEICON Galva Spray is a permanent protective layer for all metal surfaces. It protects metals against rust and corrosion and is fast drying and firmly adhering.

The spray is resistant to salt water and fresh water and temperatures up to +300°C (+572°F). After more than 450 hours in the salt spray test according to DIN EN 9227, metal parts coated with WEICON Galva Spray did not show any corrosion.

It can be used for repairs of hot galvanized parts in matching colour, as highly effective antirust primer, e.g. for car bodypainting, as coating on welded and drilled sections and as conductive intermediate layer in spot-welding.

Technical Data

Colour	RAL 9006, "Fresh hot-dip galvanisation"
Application range	indoors and outdoors
Binding agent	acrylic resin
Pigment	zinc- and aluminium pigments
Pigment purity	approx. 99,5% Al / approx. 94,0% Zn
Percentage of metal in dry film	51 %
Specific weight	0,9 - 1,0 g/cm ³
Recommended primer	Zinc-Spray
Processing temperature	+5 to +35, optimum +18 to +25 °C
Consumption at 1.5 cross coats	150 ml/m ²
Layer thickness at 1.5 cross coats	20 - 40 µm
Dust dry after	15 min.
Hardened after	12 h
Overpaintable after	12 h
Abrasion-resistant yes/no	abrasion-resistant

Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

Cross cutting DIN 53151/ ISO 2409	cross cut characteristic value GT 0 to GT 1
Salt spraying test DIN 50021/ DIN 53167	>450 h
Mandrel bend test DIN EN ISO 1519	no hair cracking
Top coating	not required
Storage stability	24 months
Temperature resistance	-50 to +300 °C

Surface pre-treatment

Clean and degrease surfaces with WEICON Surface Cleaner.

Storage

Pressurized container: protect from sunlight and do not expose to temperatures exceeding +50°C.

Safety and health

When using WEICON products, the physical, safety technical, toxicological and ecological data and regulations in our EC safety data sheets (www.weicon.com) must be observed.

Available sizes:

11005400 Galva Spray 400 ml

WEICON GmbH & Co. KG
(Headquarters)
Germany
phone +49 (0) 251 9322 0
info@weicon.de
www.weicon.de

WEICON Middle East L.L.C.
United Arab Emirates
phone +971 4 880 25 05
info@weicon.ae
www.weicon.ae

WEICON Inc.
Canada
phone +1 877 620 8889
info@weicon.ca
www.weicon.ca

WEICON Kimya Sanayi Tic. Ltd. Şti.
Turkey
phone +90 (0) 212 465 33 65
info@weicon.com.tr
www.weicon.com.tr

WEICON Romania SRL
Romania
phone +40 (0) 3 65 730 763
office@weicon.com
www.weicon.com.ro

WEICON SA (Pty) Ltd
South Africa
phone +27 (0) 21 709 0088
info@weicon.co.za
www.weicon.co.za

WEICON South East Asia Pte Ltd
Singapore
phone +65 (65) 6710 7671
info@weicon.com.sg
www.weicon.com.sg

WEICON Czech Republic s.r.o.
Czech Republic
phone +42 (0) 417 533 013
info@weicon.cz
www.weicon.cz

WEICON Ibérica S.L.
Spain
phone +34 (0) 914 7997 34
info@weicon.es
www.weicon.es

WEICON Italia S.r.l.
Italy
phone (+39) 0102924871
info@weicon.it
www.weicon.it